Technology Licensing Opportunity

Non-Confidential Summary





Industry Liaison Office

GREEN CHEMISTRY FOR GOLD RECOVERY From Secondary Sources and Electronic Scrap ROI# 14-010

Opportunity:

The researchers have developed a promising new technology which is highly effective for extracting gold from secondary sources (electronic scrap, jewelry). This process takes place at room temperature and pressure, and replaces aqua regia, cyanide and pyrometallurgical (smelting) techniques.

Background:

The world's annual gold production in the mining industry is 3200 tonnes, in addition gold recovery from secondary sources is 1100 tonnes and growing. This technology is designed to selectively leach gold and is applicable for recovery of gold from both primary and secondary sources. Electronic devices consume around 10% of the annual gold production (~ 300 tonne/year) and due to lack of a suitable recycling technique, only 25% of gold and other precious metals are recycled from e-wastes each year.

Invention:

Gold can be rapidly leached from sources (jewelry, printed circuit boards, connectors, etc.) during the recycling process using this University of Saskatchewan technology. The leach solution including low concentrations of an acid and oxidant. The gold leaching step is extremely fast, for example gold is stripped out from printed circuit boards in less than 1 min (see linked video). Furthermore, this process is highly selective for gold over base metals so that the pregnant solution will contain over ~ 60% gold with smaller amounts of Ni Cu, and other base or precious metals depending on the source. In the case of treating typical printed circuit boards (PCBs). This high selectivity makes it possible to treat over **60 kg** of typical gold-containing PCBs with only **one litre** of our solution before it becomes saturated.

Benefit:

Gold can be stripped quickly and efficiently from typical gold-containing sources at room temperature and with an environmentally benign process. This technology is much cheaper, safer and faster than the current recovery processes, and can be operated at a small scale with a plant set up near the sources of gold to be processed.

Industry Liaison Office 250 – 15 Innovation Blvd Saskatoon, SK, S7N 2X8 Tel: (306) 966-1465

Technology Licensing Opportunity

Non-Confidential Summary





Industry Liaison Office

Researcher profile:

Stephen Foley, PhD Professor, Inorganic Chemistry Hiwa Salimi, PhD student

Loghman Moradi, PhD Visiting professor

Research interests: Synthetic inorganic chemistry Organometallic chemistry Homogeneous catalysis Research interests: Extraction technologies, MSc based on precious metals from copper anode slime Research interests: Synthesizing ligands for applications in solvent extraction

Patent Status:

US Patent Applications Nos. 61/937926 and 62/114620

Development Stage:

Success has been demonstrated at the bench. Work is underway to scale the process up to industrial pilot plant scale.

For more information, please contact:

Chris Bowman Technology Transfer Manager PH: 306-966-2350 EM: <u>chris.bowman@usask.ca</u> Web: ww<u>w.usask.ca/ilo</u>

> Industry Liaison Office 250 – 15 Innovation Blvd Saskatoon, SK, S7N 2X8 Tel: (306) 966-1465